

## **ZPA 1165 Layer Palletizer**

Layer palletizer for high-performance productions – easy processing of both thin and thick stitched or glued products



## **Technical Specifications**

**Products** Loose products, strapped/foil wrapped products (stacks should be in

good shape);

Wire stitched thin products should be at least double the height of the

wire and should be pressed neatly on the spine.

Product width140 - 300 mmProduct length200 - 430 mmBundle height50 - 300 mm

Bundle weight max. 18 kg

**Pallet format** 1165 x 1165 mm up to 45 x 45"

Loaded pallet height max. 1600 mm incl. pallet

Empty pallet height 130 mm (min.) – 150 mm (max.)

Full pallet weight max. 1500 kg Weight per layer max. 280 kg

Bundle offset max. 80 mm (Offset is possible with strapped or foil-wrapped products, with

loose products, however, only to a certain limit.)

Slip sheet Craft paper, air tight 200 g/ m², 970 x 1100 mm

**Speed** max. 24 cycles/min. for loose products (only in combination with el.st. blocker VBS)

max. 35 cycles/min. for strapped, foil wrapped products

**Drive** Complete drive with 10 engines, total 6,5 kVA

**Voltage** 380-420 V / 3/N/PE, 50 Hz **Fuse** 3 x 20 A, slow-blow fuse

**Air pressure** min. 6 bar

**Air consumption** max. 0,35 Nm³/min., unoiled, dry air

**Control** Central control panel for automatic or manual operation incl. emergency stop

Palletizing program

Computer control with keyboard and monitor for user-friendly programming incl.

Layer pattern generator, production control, standard ERP/MIS interfaces



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Länge/ length

Breite/

width